



Technical Data Sheet 11.3

June 2015 Revision

Craftmaster Signwriting & Lining Enamel

Craftmaster Paints Ltd, Academy Works, Norman Way Ind Est, Over, Cambs, CB24 5QE

Tel: 01954 231 308 Email: info@craftmasterpaints.co.uk

www.craftmasterpaints.co.uk

Product: Craftmaster Signwriting & Lining Enamel **Sizes Available:** 125ml, 250ml, 500ml

Colour: Full Colour Spectrum

Description: An ultra high opacity, synthetic enamel for use in traditional signwriting and lining work. Designed where possible for one coat coverage.

Maximum VOC Content (RFU): 0.3kg/ltr

Regulations Compliance: Not Applicable

Technical Information

Coverage: N/A

Flashpoint: 31°C

Storage: 12 months in original sealed tin

Temp Resistance: N/A

Cleaning: Ensure surface is clean and free of any contamination

Environment: Ensure the area where painting is to take place is suitable in terms of temperature and humidity as well as being free of airborne and surface contamination that may interfere with the successful application of the product

Durability: We recommend that all work completed with our Signwriting & Lining Enamel is overcoated with at least two coats of our Clear Varnish for maximum durability

Health & Safety: Please refer to Craftmaster Material Data Sheet M11.2 and to tin label prior to use. Suitable respiratory and personal protection equipment should be worn at all times

If you are unsure about ANY of the information contained in this or other data sheets, contact Craftmaster for advice before proceeding to use the product(s) in question

This information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials or processes. Such information is to the best of Craftmaster Paints Ltd's knowledge and belief accurate and reliable as of the date indicated. However no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the users responsibility to satisfy themselves as to the suitability and completeness or such information for their own particular use. We recommend this product for professional use only



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Application Methods

Brush Application

Thinner: Craftmaster PPA Brushing Additive

Number of Coats: One coat where coverage is acceptable, some colours will require second coating to ensure coverage and durability

Touch Dry: 2 hrs at 20°C

Hard Dry: 5 hrs at 20°C

Full Dry: 24hrs

Craftmaster Signwriting & Lining Enamel can also be applied by various other methods, including via Beugler Lining Wheel, though it may require significantly more thinning than for standard brush application

Please Note: It is for the end user to ensure that this product is applied in the correct manner and to the correct standard. Craftmaster Paints Ltd can take no responsibility for faults in paint that is applied in conditions unsuited to painting or paint that has been improperly applied (either the method of application, use of unauthorised additives, insufficient paint build, or other practices which are not conducive to the successful application of our products)

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